

## Aluminum Capacitors Solid Axial

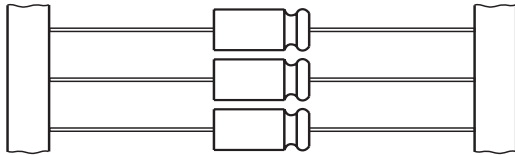
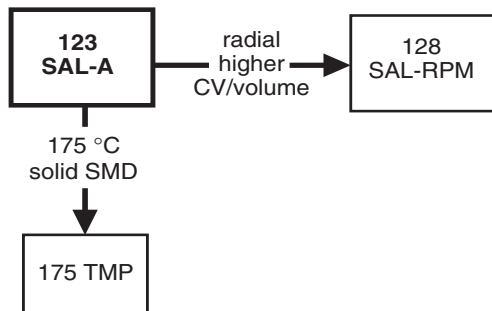


Fig.1 Component outline



### FEATURES

- Polarized aluminum electrolytic capacitors, solid electrolyte MnO<sub>2</sub>
- Axial leads, aluminum case, ceramic seal, blue insulation sleeve
- SAL-A: standard version
- SAL-AG: epoxy filled shock-proof version up to 10000 g
- Extremely long useful life: 20000 hours at 125 °C
- Extended usable temperature range up to 200 °C
- Excellent low temperature impedance and ESR behaviour
- Charge and discharge proof, application with 0 Ω resistance allowed
- Reverse DC voltage up to 0.3 × U<sub>R</sub> allowed
- AC voltage up to 0.8 × U<sub>R</sub> allowed
- Advanced technology to achieve high reliability and high stability



**RoHS\***  
COMPLIANT

### QUICK REFERENCE DATA

DESCRIPTION	VALUE
Maximum case size (Ø D × L in mm)	6.7 × 15.3 to 12.9 × 32.0
Rated capacitance range (E6 series), C <sub>R</sub>	1.0 to 1500 µF
Tolerance on C <sub>R</sub>	± 20 %; ± 10 % on request
Rated voltage range, U <sub>R</sub>	6.3 to 40 V
Category temperature range	- 55 to + 125 °C
Usable temperature range	- 80 to + 200 °C
Endurance test at 155 and 125 °C	5000 and 8000 hours
Useful life at 125 °C	20000 hours
Useful life at 40 °C, I <sub>R</sub> applied	450000 hours
Shelf life at 0 V, 125 °C	500 hours
Based on sectional specification	IEC 60384-4/EN130300
Climatic category IEC 60068	55/125/56

### APPLICATIONS

- EDP, telecommunication, general industrial, automotive, military and space
- Smoothing, filtering, buffering, timing
- For power supplies, DC/DC converters

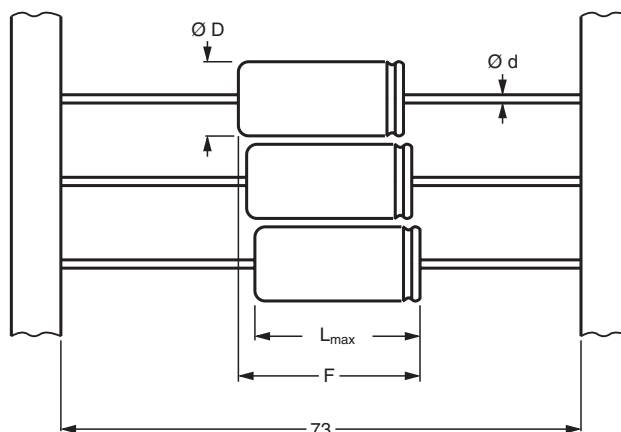
### MARKING

The capacitors are marked (where possible) with the following information:

- Rated capacitance (in µF).
- Tolerance code on rated capacitance, code letter in accordance with IEC 60062 (M = ± 20 %, K = ± 10 %).
- Rated voltage (in V) at corresponding maximum temperature
- Date code in accordance with IEC 60062
- Name of manufacturer
- Code for factory of origin
- Band to indicate the negative terminal
- '+' sign to identify the positive terminal
- Series number

\*Pb containing terminations are not RoHS compliant, exemptions may apply

<b>SELECTION CHART FOR <math>C_R</math>, <math>U_R</math> AND RELEVANT MAXIMUM CASE SIZES (<math>\varnothing D \times L</math> in mm)</b>						
$C_R$ ( $\mu F$ )	$U_R$ (V) at $T_{amb} = 85^\circ C$					
	6.3	10	16	25	35	40
	$U_C$ (V) at $T_{amb} = 125^\circ C$					
	6.3	10	16	25	25	25
1.0	–	–	–	–	6.7 × 15.3	–
1.5	–	–	–	–	6.7 × 15.3	–
2.2	–	–	–	–	6.7 × 15.3	6.7 × 15.3
3.3	–	–	–	–	6.7 × 15.3	6.7 × 15.3
4.7	–	–	–	–	6.7 × 15.3	6.7 × 15.3
6.8	–	–	–	–	6.7 × 15.3	6.7 × 15.3
10	–	–	6.7 × 15.3	6.7 × 15.3	7.6 × 20.4	7.6 × 20.4
15	–	–	6.7 × 15.3	6.7 × 15.3	7.6 × 20.4	7.6 × 20.4
22	–	–	6.7 × 15.3	7.6 × 20.4	7.6 × 20.4	9.4 × 23.3
33	–	6.7 × 15.3	7.6 × 20.4	7.6 × 20.4	9.4 × 23.3	9.4 × 23.3
47	6.7 × 15.3	6.7 × 15.3	7.6 × 20.4	7.6 × 20.4	9.4 × 23.3	10.3 × 32.0
68	6.7 × 15.3	7.6 × 20.4	7.6 × 20.4	9.4 × 23.3	10.3 × 32.0	10.3 × 32.0
100	–	7.6 × 20.4	9.4 × 23.3	9.4 × 23.3	12.9 × 32.0	12.9 × 32.0
150	7.6 × 20.4	9.4 × 23.3	9.4 × 23.3	10.3 × 32.0	12.9 × 32.0	–
220	–	9.4 × 23.3	10.3 × 32.0	12.9 × 32.0	–	–
330	9.4 × 23.3	10.3 × 32.0	10.3 × 32.0	12.9 × 32.0	–	–
470	–	10.3 × 32.0	12.9 × 32.0	–	–	–
680	10.3 × 32.0	12.9 × 32.0	12.9 × 32.0	–	–	–
1000	12.9 × 32.0	12.9 × 32.0	–	–	–	–
1500	12.9 × 32.0	–	–	–	–	–

**DIMENSIONS in millimeters AND AVAILABLE FORMS**


**BA:** taped in box (ammopack)

**BR:** taped on reel

Fig.2 Forms: **BA** and **BR**

Table 1

<b>DIMENSIONS in millimeters, MASS AND PACKAGING QUANTITIES</b>						
<b>CASE</b>		<b>Fmax</b>	$\varnothing d$	<b>MASS<sup>2)</sup></b> (g)	<b>PACKAGING QUANTITIES</b>	
<b>MAXIMUM SIZE</b> $\varnothing D \times L^1)$	<b>CODE</b>				<b>FORM</b> <b>BA</b>	<b>FORM</b> <b>BR</b>
6.7 × 15.3	1	20.0	0.6	≈ 1.05	100	800
7.6 × 20.4	2A	22.5	0.6	≈ 1.55	100	800
9.4 × 23.3	4	25.0	0.6	≈ 2.6	100	500
10.3 × 32.0	5	35.0	0.8	≈ 4.2	100	500
12.9 × 32.0	6	35.0	0.8	≈ 7	100	400

**Note**

- For epoxy-filled versions add 1 mm to stated  $L_{max}$ .
- Add 10 % for SAL-AG epoxy-filled versions.
- Detailed tape dimensions see section 'PACKAGING'.

ELECTRICAL DATA	
SYMBOL	DESCRIPTION
$C_R$	rated capacitance at 100 Hz
$I_R$	max. RMS ripple current, no necessary DC voltage applied
$I_{L5}$	max. leakage current after 5 minutes at $U_R$
$\tan \delta$	max. dissipation factor at 100 Hz
ESR	max./typ. equivalent series resistance at 100 Hz
Z	max. impedance at 100 kHz

**Note**

1. Unless otherwise specified, all electrical values in Table 2 apply at  $T_{amb} = 20$  to  $25\text{ }^{\circ}\text{C}$ ,  $P = 86$  to  $106\text{ kPa}$ ,  $RH = 45$  to  $75\text{ }\%$ .

**Table 2**

ELECTRICAL DATA AND ORDERING INFORMATION for 123 series																	
U <sub>C</sub> (V)	U <sub>R</sub> (V)	C <sub>R</sub> 100 Hz (μF)	MAX. CASE SIZE Ø D × L (mm)	I <sub>R</sub> 100 Hz 125 °C (mA)	I <sub>R</sub> 10 kHz 85 °C (mA)	I <sub>R</sub> 100 kHz 40 °C (mA)	I <sub>L5</sub> 5 min (μA)	Tan δ 100 Hz	MAX. ESR 100 Hz (Ω)	TYP. ESR 100 Hz (Ω)	Z 100 kHz (Ω)	CATALOG NUMBER					
												2281 123 ..... LEAD (Pb)-FREE					
												2222 123 ..... NON LEAD (Pb)-FREE					
												SAL-A FORM BA tol. ± 20 %	SAL-A FORM BR tol. ± 20 %	SAL- AG <sup>1)</sup> FORM BA tol. ± 10 % level S	SAL- AG <sup>1)</sup> FORM BA tol. ± 20 %		
6.3	6.3	47	6.7 × 15.3	58	440	640	15	0.18	7.6	3.0	1.2	13479	23479	83479	63479		
		68	6.7 × 15.3	83	520	760	21	0.18	5.3	2.6	1.2	13689	23689	83689	63689		
		150	7.6 × 20.4	160	870	1270	47	0.18	2.4	1.5	1.0	13151	23151	83151	63151		
		330	9.4 × 23.3	330	1470	2140	104	0.18	1.1	0.55	0.4	13331	23331	83331	63331		
		680	10.3 × 32.0	680	2340	3410	214	0.18	0.55	0.28	0.3	13681	23681	83681	63681		
		1000	12.9 × 32.0	940	3180	4640	315	0.18	0.36	0.19	0.2	13102	23102	83102	63102		
		1500	12.9 × 32.0	1220	4140	6020	473	0.18	0.24	0.13	0.2	13152	23152	83152	63152		
10	10	33	6.7 × 15.3	63	360	530	17	0.18	11	3.8	1.2	14339	24339	84339	64339		
		47	6.7 × 15.3	83	440	640	24	0.18	7.6	4.0	1.2	14479	24479	84479	64479		
		68	7.6 × 20.4	110	590	850	34	0.18	5.3	2.5	1.0	14689	24689	84689	64689		
		100	7.6 × 20.4	160	710	1040	50	0.18	3.6	1.8	1.0	14101	24101	84101	64101		
		150	9.4 × 23.3	240	990	1450	75	0.18	2.4	0.9	0.4	14151	24151	84151	64151		
		220	9.4 × 23.3	350	1180	1720	110	0.18	1.7	0.6	0.4	14221	24221	84221	64221		
		330	10.3 × 32.0	490	1650	2410	165	0.18	1.1	0.45	0.3	14331	24331	84331	64331		
		470	10.3 × 32.0	570	1940	2830	235	0.18	0.8	0.35	0.3	14471	24471	84471	64471		
		680	12.9 × 32.0	760	2580	3750	340	0.18	0.55	0.25	0.2	14681	24681	84681	64681		
		1000	12.9 × 32.0	1000	3380	4920	500	0.18	0.36	0.18	0.2	14102	24102	84102	64102		
16	16	10	6.7 × 15.3	31	230	330	16	0.14	28	8.0	2.5	15109	25109	85109	65109		
		15	6.7 × 15.3	47	280	400	24	0.14	19	5.5	2.5	15159	25159	85159	65159		
		22	6.7 × 15.3	63	340	490	35	0.14	13	5.5	2.5	15229	25229	85229	65229		
		33	7.6 × 20.4	89	470	680	55	0.14	8.4	3.0	2.0	15339	25339	85339	65339		
		47	7.6 × 20.4	120	560	810	75	0.14	5.9	2.6	2.0	15479	25479	85479	65479		
		68	7.6 × 20.4	180	670	970	110	0.14	4.1	2.5	2.0	15689	25689	85689	65689		
		100	9.4 × 23.3	260	920	1340	160	0.14	2.8	1.5	0.8	15101	25101	85101	65101		
		150	9.4 × 23.3	310	1060	1550	240	0.16	2.1	0.7	0.8	15151	25151	85151	65151		
		220	10.3 × 32.0	420	1420	2060	350	0.16	1.5	0.55	0.6	15221	25221	85221	65221		
		330	10.3 × 32.0	510	1740	2530	500	0.16	1.0	0.35	0.6	15331	25331	85331	65331		
		470	12.9 × 32.0	680	2280	3330	750	0.16	0.7	0.25	0.4	15471	25471	85471	65471		
		680	12.9 × 32.0	850	2870	4170	870	0.16	0.5	0.18	0.4	15681	25681	85681	65681		
		25	25	10	6.7 × 15.3	43	230	330	25	0.14	28	13.0	5	16109	26109	86109	66109
				15	6.7 × 15.3	60	280	400	35	0.14	19	10.0	5.0	16159	26159	86159	66159
22	7.6 × 20.4			88	370	550	55	0.14	13	7	2.5	16229	26229	86229	66229		
33	7.6 × 20.4			130	470	680	85	0.14	8.4	5	2.5	16339	26339	86339	66339		
47	7.6 × 20.4			160	560	810	100	0.14	5.9	3.5	2.5	16479	26479	86479	66479		
68	9.4 × 23.3			230	760	1110	170	0.14	4.1	1.8	1.0	16689	26689	86689	66689		
100	9.4 × 23.3			250	860	1250	250	0.16	3.2	1.0	1.0	16101	26101	86101	66101		
150	10.3 × 32.0			350	1200	1740	400	0.16	2.1	1.2	0.8	16151	26151	86151	66151		
220	12.9 × 32.0			460	1560	2270	550	0.16	1.5	0.85	0.6	16221	26221	86221	66221		
330	12.9 × 32.0			600	2030	2950	800	0.16	1.0	0.60	0.6	16331	26331	86331	66331		

**ORDERING EXAMPLE**

Electrolytic capacitors 123 series

10  $\mu\text{F}/16\text{ V}$ ;  $\pm 20\text{ }\%$ Maximum case size:  $\varnothing 6.7 \times 15.3\text{ mm}$ ; Form BR

Catalog number

for Lead (Pb)-free: 2281 123 25109

for Non Lead (Pb)-free: 2222 123 25109



ELECTRICAL DATA AND ORDERING INFORMATION for 123 series															
U <sub>C</sub> (V)	U <sub>R</sub> (V)	C <sub>R</sub> 100 Hz (μF)	MAX. CASE SIZE Ø D × L (mm)	I <sub>R</sub> 100 Hz 125 °C (mA)	I <sub>R</sub> 10 kHz 85 °C (mA)	I <sub>R</sub> 100 kHz 40 °C (mA)	I <sub>L5</sub> 5 min (μA)	Tan δ 100 Hz	MAX. ESR 100 Hz (Ω)	TYP. ESR 100 Hz (Ω)	Z 100 kHz (Ω)	CATALOG NUMBER			
												2281 123 ..... LEAD (Pb)-FREE			
												2222 123 ..... NON LEAD (Pb)-FREE			
												SAL-A FORM BA tol. ± 20 %	SAL-A FORM BR tol. ± 20 %	SAL- AG <sup>1)</sup> FORM BA tol. ± 10 % level S	SAL- AG <sup>1)</sup> FORM BA tol. ± 20 %
25	35	1.0	6.7 × 15.3	4	55	80	5	0.12	240	105	16.5	10108	20108	80108	60108
		1.5	6.7 × 15.3	7	68	98	5	0.12	160	40.60	11.0	10158	20158	80158	60158
		2.2	6.7 × 15.3	10	82	120	5	0.12	109	30	7.5	10228	20228	80228	60228
		3.3	6.7 × 15.3	14	100	150	7	0.12	73	28	7.5	10338	20338	80338	60338
		4.7	6.7 × 15.3	20	120	170	10	0.12	51	20	7.5	10478	20478	80478	60478
		6.8	6.7 × 15.3	27	140	210	15	0.12	35	16	7.5	10688	20688	80688	60688
		10	7.6 × 20.4	37	200	280	20	0.12	24	10	2.5	10109	20109	80109	60109
		15	7.6 × 20.4	53	240	350	30	0.12	16	8	2.5	10159	20159	80159	60159
		22	7.6 × 20.4	78	290	420	45	0.12	11	7	2.5	10229	20229	80229	60229
		33	9.4 × 23.3	120	410	590	65	0.12	7.2	3	1.0	10339	20339	80339	60339
		47	9.4 × 23.3	140	480	700	95	0.12	5.1	2.9	1.0	10479	20479	80479	60479
		68	10.3 × 32.0	170	570	820	135	0.16	4.7	2.1	0.8	10689	20689	80689	60689
		100	12.9 × 32.0	220	760	1100	200	0.16	3.2	1.7	0.6	10101	20101	80101	60101
		150	12.9 × 32.0	290	990	1440	300	0.16	2.1	1.0	0.6	10151	20151	80151	60151
25	40	2.2	6.7 × 15.3	11	82	120	9	0.12	109	38	7.5	17228	27228	87228	67228
		3.3	6.7 × 15.3	16	100	150	13	0.12	73	25	7.5	17338	27338	87338	67338
		4.7	6.7 × 15.3	22	120	170	19	0.12	51	20	7.5	17478	27478	87478	67478
		6.8	6.7 × 15.3	28	140	210	27	0.12	35	15	7.5	17688	27688	87688	67688
		10	7.6 × 20.4	41	200	280	40	0.12	24	11	2.5	17109	27109	87109	67109
		15	7.6 × 20.4	61	240	350	60	0.12	16	7	2.5	17159	27159	87159	67159
		22	9.4 × 23.3	89	330	480	90	0.12	11	4	1.5	17229	27229	87229	67229
		33	9.4 × 23.3	120	410	590	130	0.12	7.2	2.9	1.0	17339	27339	87339	67339
		47	10.3 × 32.0	160	540	790	190	0.12	5.1	2.7	1.0	17479	27479	87479	67479
		68	10.3 × 32.0	170	570	820	270	0.16	4.7	2.3	0.8	17689	27689	87689	67689
		100	12.9 × 32.0	220	760	1100	400	0.16	3.2	1.6	0.6	17101	27101	87101	67101

**Note**

1. SAL-AG types are epoxy-filled.

ADDITIONAL ELECTRICAL DATA		
PARAMETER	CONDITIONS	VALUE
<b>Voltage</b>		
Surge voltage		$U_s \leq 1.15 \times U_R$
Reverse voltage		$U_{rev} < 0.3 \times U_R$
Maximum peak AC voltage, reverse voltage applied		$\leq 2 \text{ V}$
Maximum peak AC voltage, without reverse voltage applied	$T_{amb} \leq 85 \text{ °C}$ : at $f \leq 0.1 \text{ Hz}$ at $0.1 \text{ Hz} < f \leq 1 \text{ Hz}$ at $1 \text{ Hz} < f \leq 10 \text{ Hz}$ at $10 \text{ Hz} < f \leq 50 \text{ Hz}$ at $f > 50 \text{ Hz}$ $85 \text{ °C} < T_{amb} \leq 125 \text{ °C}$ : at $f \leq 0.1 \text{ Hz}$ at $0.1 \text{ Hz} < f \leq 1 \text{ Hz}$ at $1 \text{ Hz} < f \leq 10 \text{ Hz}$ at $10 \text{ Hz} < f \leq 50 \text{ Hz}$ at $f > 50 \text{ Hz}$	$0.30 \times U_R$ $0.45 \times U_R$ $0.60 \times U_R$ $0.65 \times U_R$ $0.80 \times U_R$  $0.15 \times U_R$ $0.22 \times U_R$ $0.30 \times U_R$ $0.32 \times U_R$ $0.40 \times U_R$
<b>Current</b>		
Maximum leakage current	after 5 minutes at $U_R$ and $T_{amb} = 25 \text{ °C}$	$I_{L5} \leq 0.05 C_R \times U_R$ or $2 \text{ μA}$ , whichever is greater; see Table 2
Typical leakage current	after 15 s at $U_R$ and $T_{amb} = 25 \text{ °C}$ : $U_R = 6.3 \text{ to } 16 \text{ V}$ $U_R = 25 \text{ to } 40 \text{ V}$	$\approx 0.2 \times$ value stated in Table 2 $\approx 0.1 \times$ value stated in Table 2

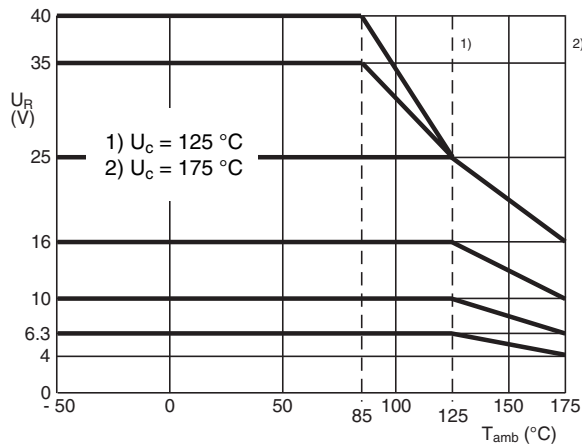
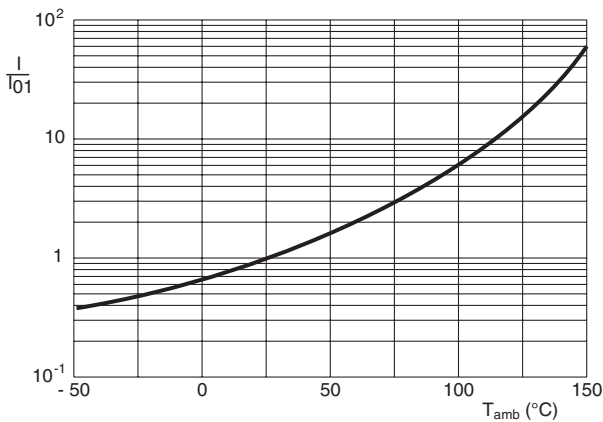
**VOLTAGE**

Fig.3 Maximum permissible voltage up to 175 °C.

**LEAKAGE CURRENT**

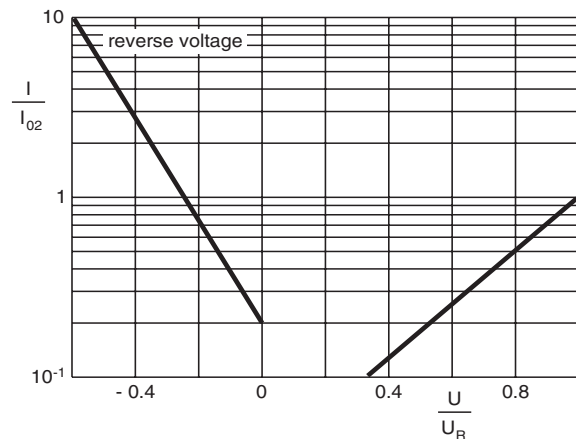
$I_{01}$  = leakage current during continuous operation  
at  $U_R$  and  $T_{amb} = 25\text{ °C}$

Fig.4 Typical multiplier of leakage current as a function of ambient temperature

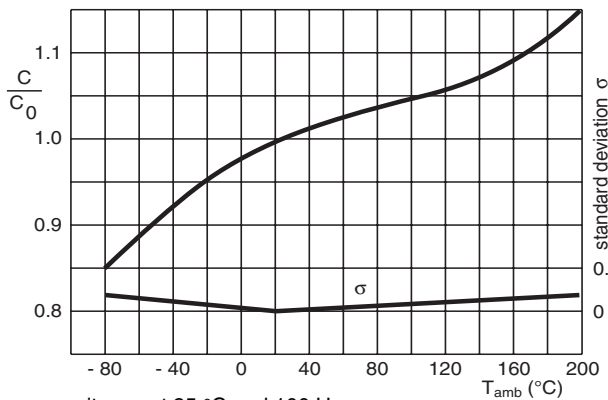
RIPPLE CURRENT ( $I_R$ )						
PARAMETER	$T_{amb}$					
	25 °C	40 °C	65 °C	85 °C	105 °C	125 °C
$I_R$ multiplier	1.1	1.0	0.88	0.75	0.59	0.37

**Note**

1. Applying the maximum RMS ripple current given in Table 2 will cause a device temperature of 138 °C.
2. The 100 kHz values in Table 2 for other temperatures are to be calculated with the above  $I_R$  multipliers.

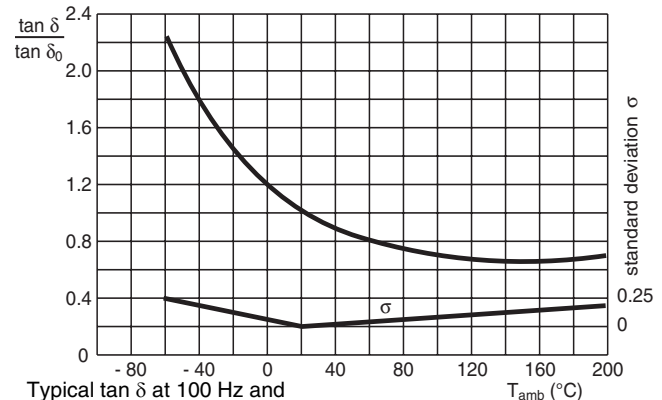


$I_{02}$  = leakage current at  $U_R$  at a discrete constant temperature

Fig.5 Typical multiplier of leakage current as a function of  $U/U_R$ **CAPACITANCE (C)**

$C_0$  = capacitance at 25 °C and 100 Hz

Fig.6 Typical multiplier of capacitance as a function of ambient temperature

**DISSIPATION FACTOR ( $\tan \delta$ )**

Typical  $\tan \delta$  at 100 Hz and  
 $T_{amb} = 25\text{ °C}$ : 0.6  $\times$  value stated in Table 2

Fig.7 Typical multiplier of dissipation factor as a function of ambient temperature

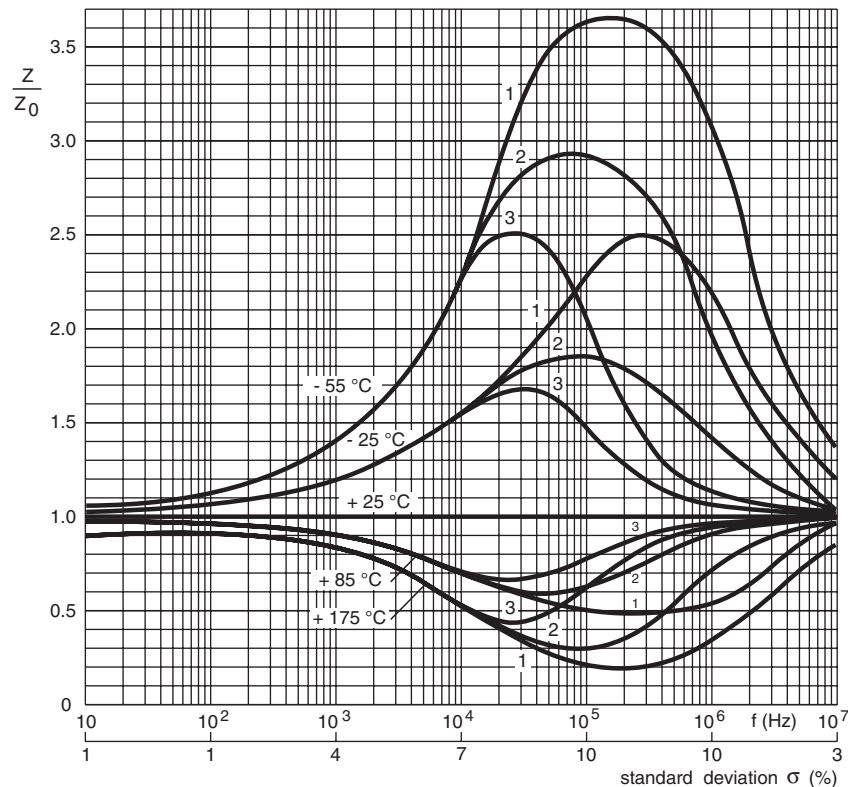
**MAXIMUM POWER DISSIPATION**

MAXIMUM CASE SIZE $\varnothing D \times L$ (mm)	$P_{max} = P_{125}$ (W)
6.7 × 15.3	0.13
7.6 × 20.4	0.16
9.4 × 23.3	0.21
10.3 × 32.0	0.26
12.9 × 32.0	0.32

**EQUIVALENT SERIES INDUCTANCE (ESL), F = 10 MHZ**

MAXIMUM CASE SIZE $\varnothing D \times L$ (mm)	PITCH (mm)	MAX. ESL (nH)	TYP. ESL (nH)
6.7 × 15.3	20.3	30	15 to 23
7.6 × 20.4	25.4	30	16 to 24
9.4 × 23.3	27.9	35	20 to 27
10.3 × 32.0	35.6	40	26 to 33
12.9 × 32.0	35.6	55	32 to 49

**IMPEDANCE (Z)**

 Typical impedance at 100 kHz and  $T_{amb} = 25\text{ °C}$ : 0.5 × value stated in Table 2.


Curve 1: case  $\varnothing D \times L = 6.7 \times 15.3$  and  $7.6 \times 20.4$  mm; 16 to 40 V  
 Curve 2: case  $\varnothing D \times L = 6.7 \times 15.3$  and  $7.6 \times 20.4$  mm; 6.3 to 10 V  
 Curve 3: case  $\varnothing D \times L = 9.4 \times 32.0$ ,  $10.3 \times 32.0$  and  $12.9 \times 32.0$  mm  
 $Z_0$  = initial impedance value at any frequency and  $T_{amb} = 25\text{ °C}$

Fig.8 Typical multiplier of impedance as a function of frequency at different ambient temperatures

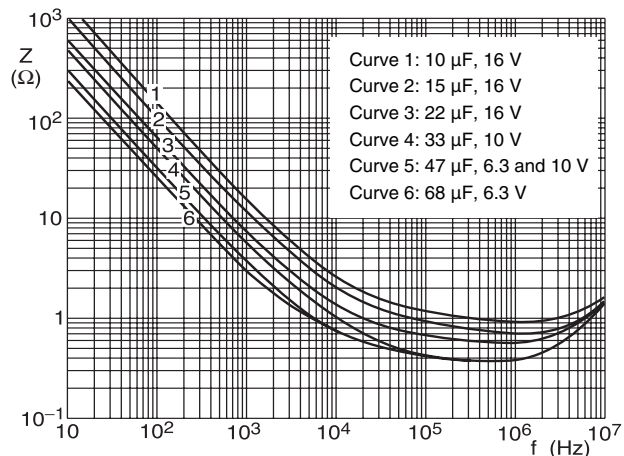
**IMPEDANCE (Z)**Case  $\varnothing D \times L = 6.7 \times 15.3$  mm;  $U_R = 6.3$  to 16 V  $T_{amb} = 25$  °C

Fig.9 Typical impedance as a function of frequency

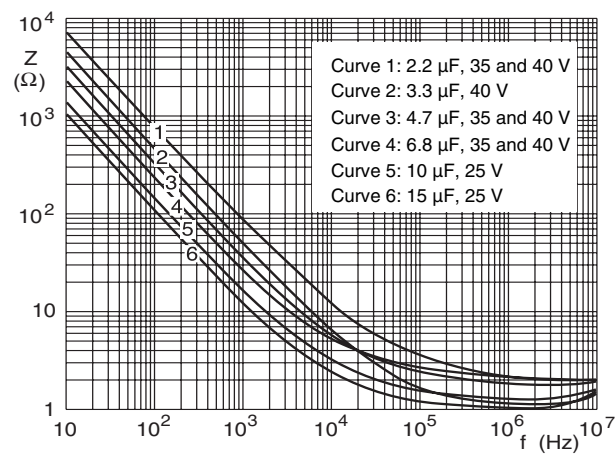
Case  $\varnothing D \times L = 6.7 \times 15.3$  mm;  $U_R = 25$  to 40 V  $T_{amb} = 25$  °C

Fig.10 Typical impedance as a function of frequency

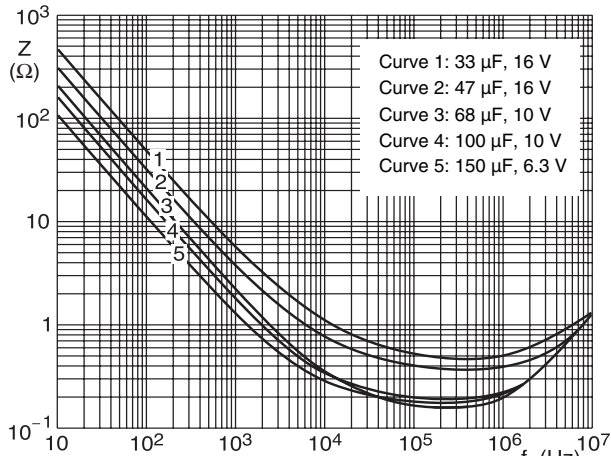
Case  $\varnothing D \times L = 6.7 \times 20.4$  mm;  $U_R = 6.3$  to 16 V  $T_{amb} = 25$  °C

Fig.11 Typical impedance as a function of frequency

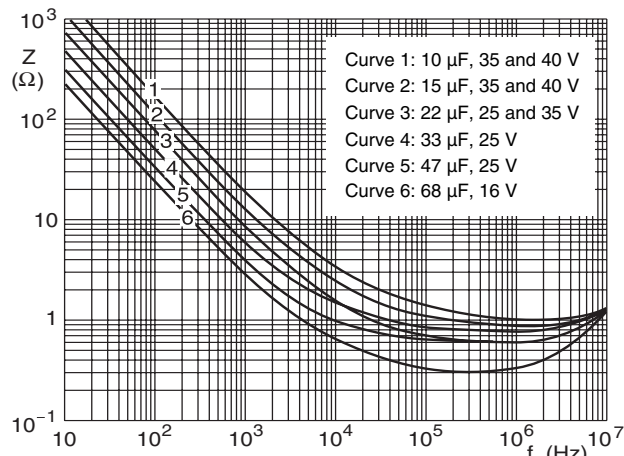
Case  $\varnothing D \times L = 6.7 \times 20.4$  mm;  $U_R = 16$  to 40 V  $T_{amb} = 25$  °C

Fig.12 Typical impedance as a function of frequency

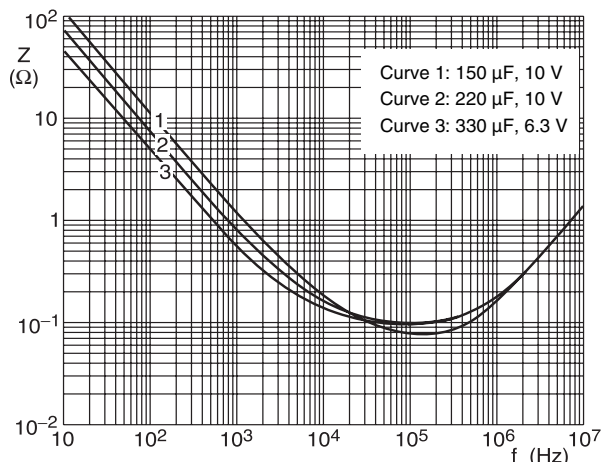
Case  $\varnothing D \times L = 9.4 \times 23.3$  mm;  $U_R = 6.3$  to 10 V  $T_{amb} = 25$  °C

Fig.13 Typical impedance as a function of frequency

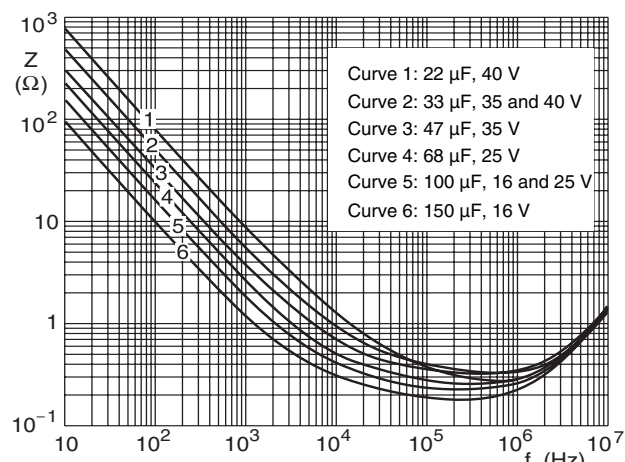
Case  $\varnothing D \times L = 9.4 \times 23.3$  mm;  $U_R = 16$  to 40 V  $T_{amb} = 25$  °C

Fig.14 Typical impedance as a function of frequency



## IMPEDANCE (Z)

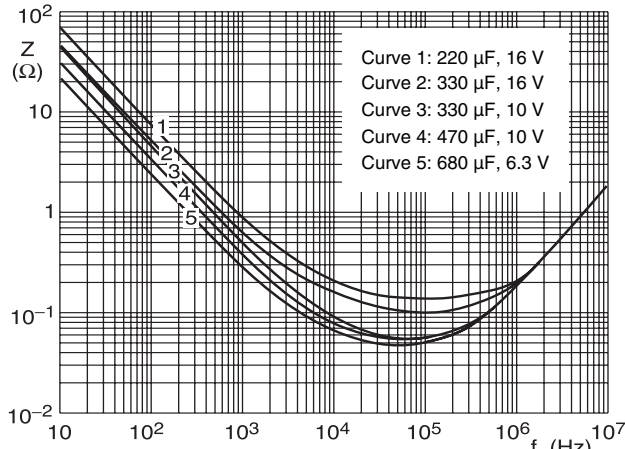


Fig.15 Typical impedance as a function of frequency

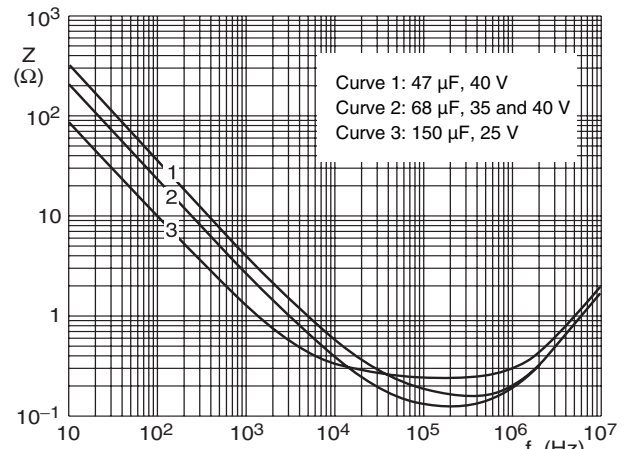


Fig.16 Typical impedance as a function of frequency

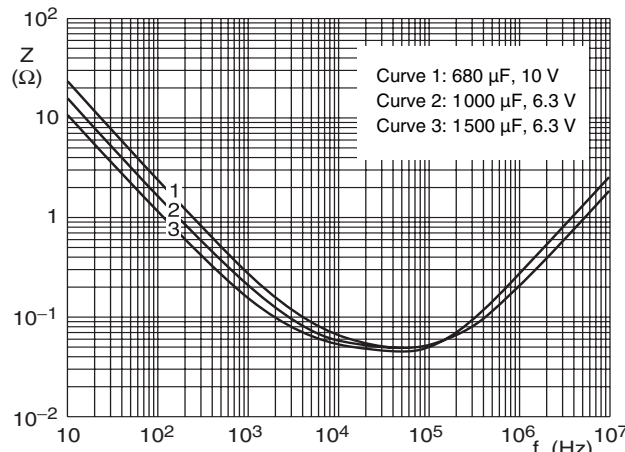


Fig.17 Typical impedance as a function of frequency

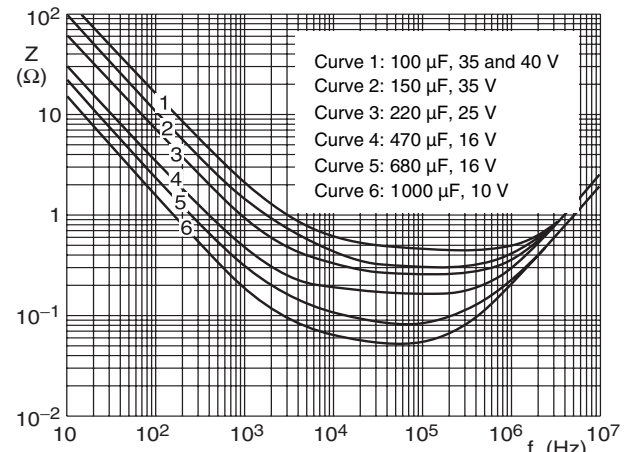


Fig.18 Typical impedance as a function of frequency

## EQUIVALENT SERIES RESISTANCE (ESR)

Typical ESR: see Figs 19 to 24; the standard deviation is 20 % of each value.

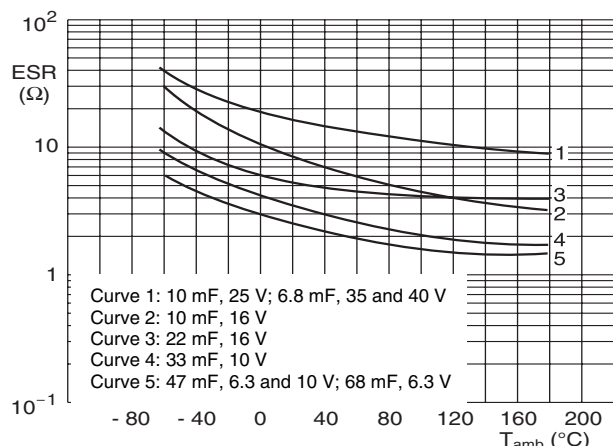


Fig.19 Typical ESR as a function of ambient temperature

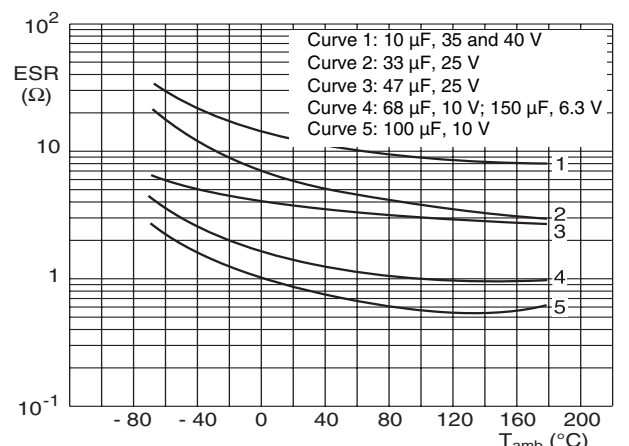
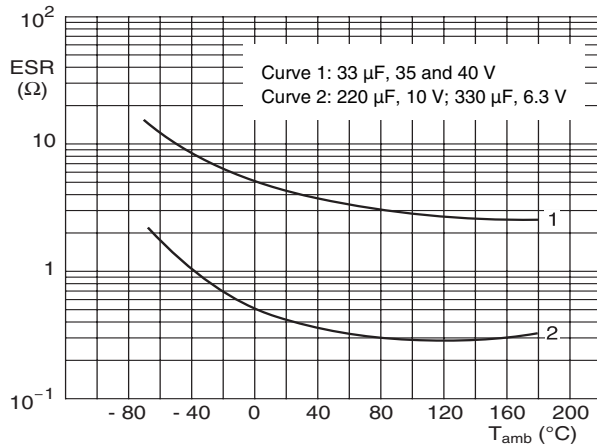
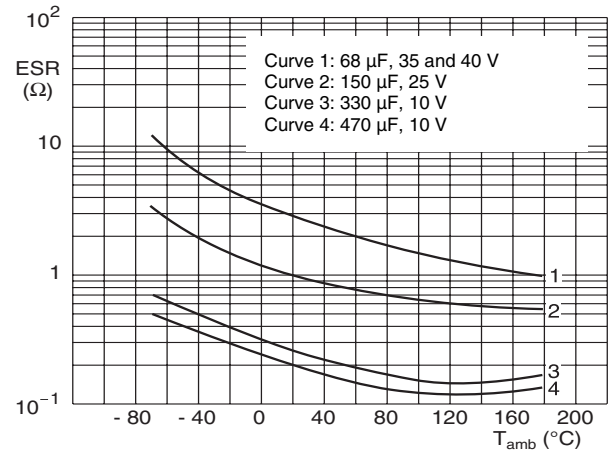


Fig.20 Typical ESR as a function of ambient temperature

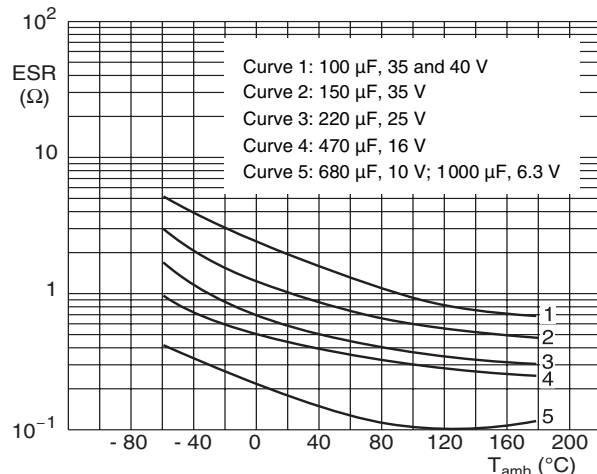


**EQUIVALENT SERIES RESISTANCE (ESR)**

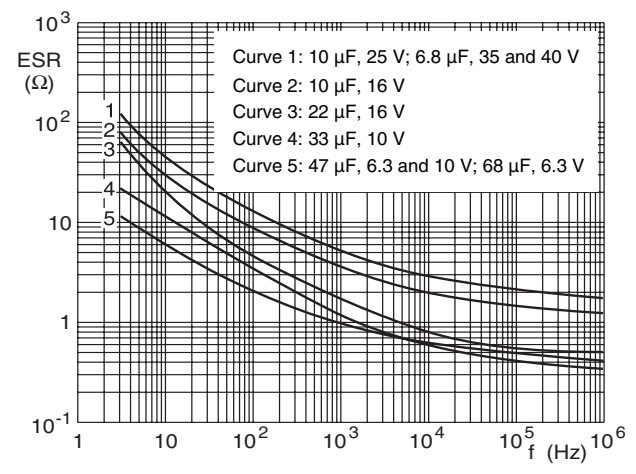
Case  $\varnothing D \times L = 9.4 \times 23.3$  mm ESR at 100 Hz  
Fig.21 Typical ESR as a function of ambient temperature



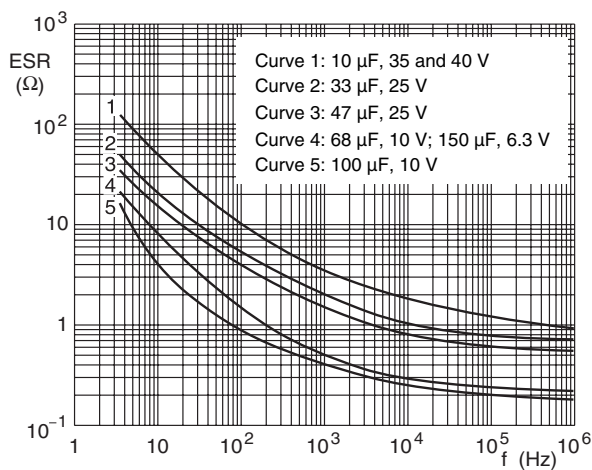
Case  $\varnothing D \times L = 10.3 \times 32.0$  mm ESR at 100 Hz  
Fig.22 Typical ESR as a function of ambient temperature



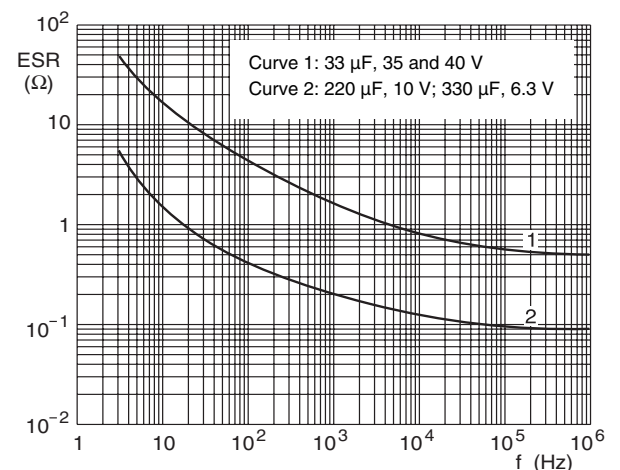
Case  $\varnothing D \times L = 12.9 \times 32.0$  mm ESR at 100 Hz  
Fig.23 Typical ESR as a function of ambient temperature



Case  $\varnothing D \times L = 6.7 \times 15.3$  mm  $T_{amb} = 25$  °C  
Fig.24 Typical ESR as a function of frequency



Case  $\varnothing D \times L = 6.7 \times 20.4$  mm  $T_{amb} = 25$  °C  
Fig.25 Typical ESR as a function of frequency



Case  $\varnothing D \times L = 9.4 \times 23.3$  mm  $T_{amb} = 25$  °C  
Fig.26 Typical ESR as a function of frequency

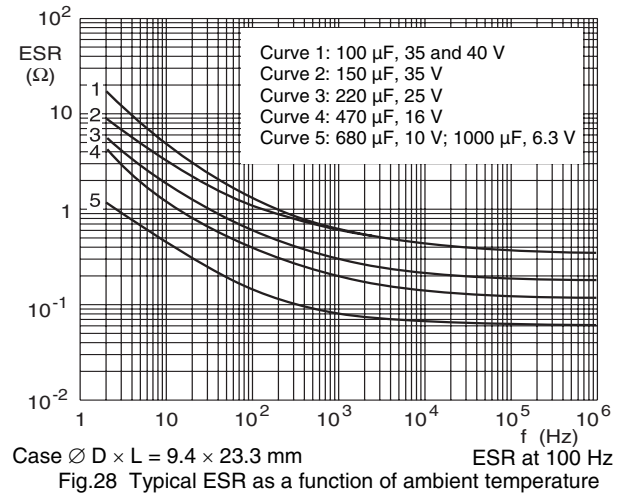
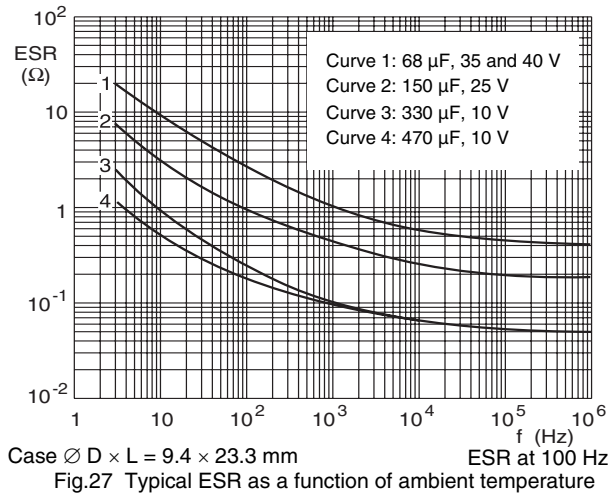
**EQUIVALENT SERIES RESISTANCE (ESR)**


Table 3

<b>TEST PROCEDURES AND REQUIREMENTS</b>			
<b>TEST</b>		<b>PROCEDURE (quick reference)</b>	<b>REQUIREMENTS</b>
<b>NAME OF TEST</b>	<b>REFERENCE</b>		
Endurance	IEC 60384-4/ EN130300 subclause 4.13	$T_{\text{amb}} = 125^\circ\text{C}$ ; $U_R = 6.3$ to 25 V with $U_R$ applied; $U_R = 35$ and 40 V with $U_C$ applied; 10000 hours	$\Delta C/C: \pm 10\%$ $\tan \delta \leq 1.2 \times \text{spec. limit}$ $Z \leq 1.2 \times \text{spec. limit}$ $I_{L5} \leq \text{spec. limit}$
Useful life	CECC 30302 subclause 1.8.1	$T_{\text{amb}} = 125^\circ\text{C}$ ; $I_R$ applied and $U_R = 6.3$ to 25 V with $U_R$ applied; $U_R = 35$ and 40 V with $U_C$ applied; 20000 hours	$\Delta C/C: \pm 15\%$ $\tan \delta \leq 1.5 \times \text{spec. limit}$ $Z \leq 1.5 \times \text{spec. limit}$ $I_{L5} \leq \text{spec. limit}$ no short or open circuit, no visible damage total failure percentage: $< 1\%$
Shelf life (storage at high temperature)	IEC 60384-4/ EN130300 subclause 4.17	$T_{\text{amb}} = 125^\circ\text{C}$ ; no voltage applied; 500 hours	$\Delta C/C: \pm 10\%$ $\tan \delta \leq 1.2 \times \text{spec. limit}$ $I_{L5} \leq 1 \times \text{spec. limit}$
Charge and discharge	IEC 60384-4-2 subclause 9.21	$10^6$ cycles without series resistance: 0.5 s to $U_R$ ; 0.5 s to ground	$\Delta C/C: \pm 5\%$ no short or open circuit, no visible damage
Shock	IEC 60068-2-27 test Ea	half-sine or saw tooth pulse shape; 50 g; 11 ms; 3 successive shocks in each direction of 3 mutually perpendicular axes; no voltage applied	no intermittent contacts no breakdown no open circuiting no mechanical damage $\Delta C/C: \pm 5\%$ $\tan \delta \leq 1.2 \times \text{spec. limit}$ $Z \leq 1.2 \times \text{spec. limit}$ $I_{L5} \leq 1.5 \times \text{spec. limit}$
Severe rapid change of temperature		100 cycles of 1 hour duration, each with 30 minutes at $-40^\circ\text{C}$ and $+125^\circ\text{C}$	$\Delta C/C: \pm 25\%$ $\tan \delta \leq 1.5 \times \text{spec. limit}$ $Z \leq 2.0 \times \text{spec. limit}$ $I_{L5} \leq 1 \times \text{spec. limit}$
Solvent resistance	IEC 60068-2-45, test XA IEC 60653	immersion: $5 \pm 0.5$ minutes with or without ultrasonic at $55 \pm 5^\circ\text{C}$ solvents: demineralized water and/or calgonite solution (20 g/l)	visual appearance not affected
Passive flammability	IEC 60695-2-2	capacitor mounted to a vertical printed-circuit board, one flame on capacitor body; $T_{\text{amb}} = 20$ to $25^\circ\text{C}$ ; test duration = 20 s	after removing the test flame from the capacitor, the capacitor must not continue to burn for more than 15 s; no burning particles must drop from the sample

**ADDITIONAL TESTS AND REQUIREMENTS FOR EPOXY-FILLED VERSIONS SAL-AG**2281 123 8.... Form BA  $\pm 10\%$ , level S, Lead (Pb)-Free2222 123 8.... Form BA  $\pm 10\%$ , level S, Non Lead (Pb)-Free

Table 4

TEST PROCEDURES AND REQUIREMENTS		
TEST	PROCEDURE	REQUIREMENTS
Severe vibration tests in accordance with “IEC 60068-2-6” and “MIL STD-202”, method 204, letter E, with the following details and additions		
Method of mounting:	clamping both body and leads	$\Delta C/C: \pm 10 \%$ $\tan \delta \leq 1.2 \times \text{stated limit}$ $Z \leq 1.4 \times \text{stated limit}$ DC leakage current: $\leq \text{stated limit}$ no intermittent contacts no indication of breakdown no open circuiting no evidence of mechanical damage
severity 1	frequency range temperature 10 to 3000 Hz; 20 - 25 °C	
severity 2	frequency range temperature 50 to 2000 Hz; 125 °C	
severity 1 and 2	vibration amplitude: 50 g or 3.5 mm, whichever is less	
Direction and duration of motion:		
severity 1	1 octave/minute; 3 directions (mutually perpendicular); 20 sweeps per direction (total 60 sweeps or 18 hours)	
severity 2	1 octave/minute; 2 directions (longitudinal and transversal); 3 sweeps per direction (total 6 sweeps or 1 hour)	
Functioning:		
severity 1	rated voltage applied	
severity 2	no voltage applied	
Typical capability	> 80 g at 10 to 3000 Hz (also at 125 °C)	
Severe shock tests in accordance with “IEC 60068-2-27” and “MIL STD-202”, method 213, letter F, with the following details and additions:		
Method of mounting	clamping both body and leads	$\Delta C/C: \pm 10 \%$ $\tan \delta \leq 1.2 \times \text{stated limit}$ $Z \leq 1.4 \times \text{stated limit}$ DC leakage current: $\leq \text{stated limit}$ no intermittent contacts no indication of breakdown no open circuiting no evidence of mechanical damage
Pulse shape:	half-sine or sawtooth	
severity 1	1500 g; 0.5 ms (“MIL STD-202”, method 213, letter F)	
severity 2	3000 g; 0.2 ms	
severity 3	10000 g; 0.1 ms	
Direction and number of shocks:		
severity 1 and 2	3 successive shocks in each direction of 3 mutually perpendicular axes (total 18 shocks)	
severity 3	1 shock in any direction	
Functioning	rated voltage applied	



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